

# Safety Data Sheet



## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### Chevron Soluble Oil B, T1

**Product Use:** Metal Working Fluid  
**Product Number(s):** 233703, 255752  
**Company Identification**  
Chevron Products Company  
a division of Chevron U.S.A. Inc.  
6001 Bollinger Canyon Rd.  
San Ramon, CA 94583  
United States of America  
[www.chevronlubricants.com](http://www.chevronlubricants.com)

#### Transportation Emergency Response

CHEMTREC: (800) 424-9300 or (703) 527-3887

#### Health Emergency

Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

#### Product Information

email : [lubemsds@chevron.com](mailto:lubemsds@chevron.com)

Product Information: 1 (800) 582-3835, [LUBETEK@chevron.com](mailto:LUBETEK@chevron.com)

## SECTION 2 HAZARDS IDENTIFICATION

**CLASSIFICATION:** Eye irritation: Category 2A. Skin irritation: Category 2. Acute aquatic toxicant: Category 3. Chronic aquatic toxicant: Category 3.



**Signal Word:** Warning

**Health Hazards:** Causes skin irritation. Causes serious eye irritation.

**Environmental Hazards:** Harmful to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS:**

**Prevention:** Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Avoid release to the environment.

**Response:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Specific treatment (see Notes to Physician on this label).

**Disposal:** Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**HAZARDS NOT OTHERWISE CLASSIFIED:** Not Applicable

**SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS**

COMPONENTS	CAS NUMBER	AMOUNT
Highly refined mineral oil (C15 - C50)	Mixture	70 - 99 %wt/wt
Sodium sulfonate	68608-26-4	0.1 - 5 %wt/wt
Diethylene glycol	111-46-6	0.1 - 2.5 %wt/wt
Glycol ethers	Trade secret	0.1 - 1.5 %wt/wt
2,6-di-tert-butylphenol	128-39-2	0.1 - 1 %wt/wt

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

**Eye:** Flush eyes with water immediately while holding the eyelids open. Remove contact lenses, if worn, after initial flushing, and continue flushing for at least 15 minutes. Get immediate medical attention.

**Skin:** Wash skin with water immediately and remove contaminated clothing and shoes. Get medical attention if any symptoms develop. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

**Ingestion:** If swallowed, get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.

**Inhalation:** No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs. If exposed to excessive amounts of material in air, move the exposed person to fresh air. Get medical

attention if coughing or respiratory discomfort occurs.

**Most important symptoms and effects, both acute and delayed**

**IMMEDIATE HEALTH EFFECTS**

**Eye:** Contact with the eyes causes severe irritation. Symptoms may include pain, tearing, reddening, swelling and impaired vision.

**Skin:** Contact with the skin causes irritation. Skin contact may cause drying or defatting of the skin. Contact with the skin is not expected to cause an allergic skin response. Symptoms may include pain, itching, discoloration, swelling, and blistering.

**Ingestion:** May be irritating to mouth, throat, and stomach. Symptoms may include pain, nausea, vomiting, and diarrhea.

**Inhalation:** Not expected to be harmful if inhaled. Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing.

**DELAYED OR OTHER HEALTH EFFECTS:** Not classified

**Indication of any immediate medical attention and special treatment needed** Not Applicable

**SECTION 5 FIRE FIGHTING MEASURES**

**EXTINGUISHING MEDIA:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**PROTECTION OF FIRE FIGHTERS:**

**Fire Fighting Instructions:** This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

**Combustion Products:** Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

**SECTION 6 ACCIDENTAL RELEASE MEASURES**

**Protective Measures:** Eliminate all sources of ignition in vicinity of spilled material.

**Spill Management:** Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

**Reporting:** Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

## SECTION 7 HANDLING AND STORAGE

**General Handling Information:** Avoid contaminating soil or releasing this material into sewage and drainage systems and bodies of water.

**Precautionary Measures:** Do not get in eyes, on skin, or on clothing. Do not breathe oil mist at concentrations above the recommended mineral oil mist exposure limit. Do not get in eyes. Do not taste or swallow. Wash thoroughly after handling.

**Static Hazard:** Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

**Container Warnings:** Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

## SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

### GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

### ENGINEERING CONTROLS:

Use in a well-ventilated area.

### PERSONAL PROTECTIVE EQUIPMENT

**Eye/Face Protection:** Wear protective equipment to prevent eye contact. Selection of protective equipment may include safety glasses, chemical goggles, face shields, or a combination depending on the work operations conducted.

**Skin Protection:** Wear protective clothing to prevent skin contact. Selection of protective clothing may include gloves, apron, boots, and complete facial protection depending on operations conducted. Suggested materials for protective gloves include: Chlorinated Polyethylene (or Chlorosulfonated Polyethylene), Nitrile Rubber, Silver Shield, Viton.

**Respiratory Protection:** No respiratory protection is normally required.

If user operations generate an oil mist, determine if airborne concentrations are below the occupational exposure limit for mineral oil mist. If not, wear an approved respirator that provides adequate protection from the measured concentrations of this material. For air-purifying respirators use a particulate cartridge. Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

#### Occupational Exposure Limits:

Component	Agency	TWA	STEL	Ceiling	Notation
Highly refined mineral oil (C15 - C50)	ACGIH	5 mg/m3	10 mg/m3	—	—
Highly refined mineral oil (C15 - C50)	OSHA Z-1	5 mg/m3	—	—	—
Sodium sulfonate	Not Applicable	—	—	—	—
Diethylene glycol	Not Applicable	—	—	—	—
Glycol ethers	ACGIH	20 ppm (weight)	—	—	A3
Glycol ethers	OSHA Z-1	240 mg/m3	—	—	Skin
2,6-di-tert-butylphenol	Not Applicable	—	—	—	—

Consult local authorities for appropriate values.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Attention: the data below are typical values and do not constitute a specification.**

**Color:** Brown

**Physical State:** Liquid

**Odor:** Hydrocarbon or sulfurous

**Odor Threshold:** No data available

**pH:** Not Applicable

**Vapor Pressure:** <0.01 mmHg @ 37.8 °C (100 °F)

**Vapor Density (Air = 1):** >1 Minimum

**Initial Boiling Point:** 100°C (212°F) Minimum

**Solubility:** Forms emulsion with water

**Freezing Point:** Not Applicable

**Density:** 0.92 kg/l @ 15°C (59°F) (Typical)

**Volatile Organic**

**Compounds (VOC) :** 44 g/l (Typical)

**Viscosity:** 28 mm2/s @ 40°C (104°F) Minimum

**Evaporation Rate:** No data available

**Decomposition temperature:** No data available

**Octanol/Water Partition Coefficient:** No data available

**FLAMMABLE PROPERTIES:**

**Flammability (solid, gas):** No Data Available

**Flashpoint:** (Cleveland Open Cup) 160 °C (320 °F) Minimum

**Autoignition:** No data available

**Flammability (Explosive) Limits (% by volume in air):** Lower: Not Applicable Upper: Not Applicable

**SECTION 10 STABILITY AND REACTIVITY**

**Reactivity:** May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

**Chemical Stability:** This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Incompatibility With Other Materials:** Not applicable

**Hazardous Decomposition Products:** None known (None expected)

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**SECTION 11 TOXICOLOGICAL INFORMATION****Information on toxicological effects**

**Serious Eye Damage/Irritation:** The eye irritation hazard is based on evaluation of data for product components.

**Skin Corrosion/Irritation:** The skin irritation hazard is based on evaluation of data for product components.

**Skin Sensitization:** The skin sensitization hazard is based on evaluation of data for product components.

**Acute Dermal Toxicity:** The acute dermal toxicity hazard is based on evaluation of data for product components.

**Acute Oral Toxicity:** The acute oral toxicity hazard is based on evaluation of data for product components.

**Acute Inhalation Toxicity:** The acute inhalation toxicity hazard is based on evaluation of data for product components.

**Acute Toxicity Estimate:** Not Determined

**Germ Cell Mutagenicity:** The hazard evaluation is based on data for components or a similar material.

**Carcinogenicity:** The hazard evaluation is based on data for components or a similar material.

**Reproductive Toxicity:** The hazard evaluation is based on data for components or a similar material.

**Specific Target Organ Toxicity - Single Exposure:** The hazard evaluation is based on data for components or a similar material.

**Specific Target Organ Toxicity - Repeated Exposure:** The hazard evaluation is based on data for

components or a similar material.

#### **ADDITIONAL TOXICOLOGY INFORMATION:**

This product contains diethylene glycol (DEG). The estimated oral lethal dose is about 50 cc (1.6 oz) for an adult human. DEG has caused the following effects in laboratory animals: liver abnormalities, kidney damage and blood abnormalities. It has been suggested as a cause of the following effects in humans: liver abnormalities, kidney damage, lung damage and central nervous system damage.

This product contains petroleum base oils which may be refined by various processes including severe solvent extraction, severe hydrocracking, or severe hydrotreating. None of the oils requires a cancer warning under the OSHA Hazard Communication Standard (29 CFR 1910.1200). These oils have not been listed in the National Toxicology Program (NTP) Annual Report nor have they been classified by the International Agency for Research on Cancer (IARC) as: carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A), or possibly carcinogenic to humans (Group 2B).

These oils have not been classified by the American Conference of Governmental Industrial Hygienists (ACGIH) as: confirmed human carcinogen (A1), suspected human carcinogen (A2), or confirmed animal carcinogen with unknown relevance to humans (A3).

### **SECTION 12 ECOLOGICAL INFORMATION**

#### **ECOTOXICITY**

This material is expected to be harmful to aquatic organisms and may cause long-term adverse effects in the aquatic environment.

The product has not been tested. The statement has been derived from the properties of the individual components.

#### **MOBILITY**

No data available.

#### **PERSISTENCE AND DEGRADABILITY**

This material is not expected to be readily biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

#### **POTENTIAL TO BIOACCUMULATE**

Bioconcentration Factor: No data available.

Octanol/Water Partition Coefficient: No data available

### **SECTION 13 DISPOSAL CONSIDERATIONS**

Use material for its intended purpose or recycle if possible. Oil collection services are available for used oil recycling or disposal. Place contaminated materials in containers and dispose of in a manner consistent with applicable regulations. Contact your sales representative or local environmental or health authorities

for approved disposal or recycling methods.

#### SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

**DOT Shipping Description:** NOT REGULATED AS A HAZARDOUS MATERIAL UNDER 49 CFR

**IMO/IMDG Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

**ICAO/IATA Shipping Description:** NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:**  
Not applicable

#### SECTION 15 REGULATORY INFORMATION

<b>EPCRA 311/312 CATEGORIES:</b>	1. Immediate (Acute) Health Effects:	YES
	2. Delayed (Chronic) Health Effects:	NO
	3. Fire Hazard:	NO
	4. Sudden Release of Pressure Hazard:	NO
	5. Reactivity Hazard:	NO

##### REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	03=EPCRA 313
01-2A=IARC Group 2A	04=CA Proposition 65
01-2B=IARC Group 2B	05=MA RTK
02=NTP Carcinogen	06=NJ RTK
	07=PA RTK

The following components of this material are found on the regulatory lists indicated.

Glycol ethers 05, 06, 06, 07

##### CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AICS (Australia), DSL



(Canada), EINECS (European Union), ENCS (Japan), IECSC (China), KECI (Korea), PICCS (Philippines), TSCA (United States).

Additional notifications in Canada may be required 90 days prior to use other than as a lubricating oil additive.

**NEW JERSEY RTK CLASSIFICATION:**

Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: PETROLEUM OIL (Cutting oil)

<b>SECTION 16 OTHER INFORMATION</b>
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**NFPA RATINGS:** Health: 1 Flammability: 1 Reactivity: 0

**HMIS RATINGS:** Health: 2 Flammability: 1 Reactivity: 0

(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, \*- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

**REVISION STATEMENT:**

SECTION 01 - Product Code(s) information was modified.  
SECTION 01 - Product Identifier information was modified.  
SECTION 02 - Environmental Classification information was added.  
SECTION 02 - Hazard Statements information was added.  
SECTION 02 - Precautionary Statements information was added.  
SECTION 02 - Precautionary Statements information was modified.  
SECTION 03 - Composition information was modified.  
SECTION 08 - Occupational Exposure Limit Table information was modified.  
SECTION 09 - Physical/Chemical Properties information was modified.  
SECTION 12 - Ecological Information information was modified.  
SECTION 14 - DOT Classification information was modified.  
SECTION 14 - ICAO Classification information was modified.  
SECTION 14 - IMO Classification information was modified.  
SECTION 15 - Regulatory Information information was modified.  
SECTION 16 - Label Recommendation - Global Lubricants Label Code information was deleted.

**Revision Date:** March 07, 2017

**ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:**

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number

ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	

Prepared according to the 29 CFR 1910.1200 (2012) by Chevron Energy Technology Company, 6001 Bollinger Canyon Road, San Ramon, CA 94583.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.